

## Reactive Torque Sensor DH-15 with Rated Torque from 0.005 ... 20 N·m



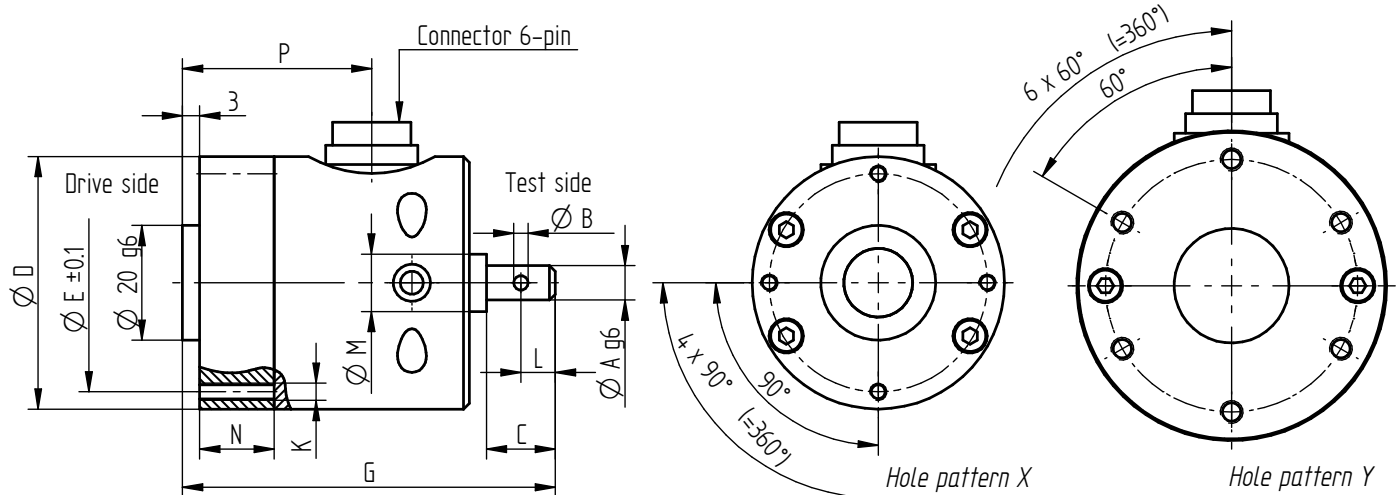
### Performance Features

- Torque sensor for survey of screw connection
- TEDS (Transducer Electronic Data Sheet)  
Standard IEEE 1451.4 (optional)
- Sensors with nominal torque to 2 N·m with integrated over-load protection
- Flange with spigot and cylindrical shaft
- Very short axial length
- High torsional stiffness
- Simple handling and assembly
- Special versions on request

### Application

- Process measuring and control technology
- Fully automated machining centers
- Measuring and control devices
- Tool engineering
- Special mechanical engineering

## Dimensions in mm



| Rated Torque [N·m]            | Dimensions [mm] |                 |    |                 |                 |    |    |   |                 |    |    | Hole Pattern | Screws                  |                | Weight [kg] |
|-------------------------------|-----------------|-----------------|----|-----------------|-----------------|----|----|---|-----------------|----|----|--------------|-------------------------|----------------|-------------|
|                               | $\varnothing A$ | $\varnothing B$ | C  | $\varnothing D$ | $\varnothing E$ | G  | K  | L | $\varnothing M$ | N  | P  |              | Tightening Torque [N·m] | Property Class |             |
| 0.005/0.01                    | 3               | -               | 5  | 44              | 38              | 58 | M3 | - | 10              | 13 | 33 | X            | 1.8                     | 10.9           | 0.3         |
| 0.02/0.05/0.1/<br>0.2/0.5/1/2 | 6               | 2.5             | 12 | 44              | 38              | 65 | M3 | 6 | 10              | 13 | 33 | X            | 1.8                     | 10.9           | 0.4         |
| 5/10/20                       | 12              | 4               | 18 | 54              | 44              | 65 | M4 | 8 | 14              | 14 | 31 | Y            | 4.6                     | 10.9           | 0.6         |

## Connection Assignment

| 6-pin | DH-15                           | Series 723 |
|-------|---------------------------------|------------|
| Pin 1 | Excitation (-)                  |            |
| Pin 2 | Excitation (+)                  |            |
| Pin 3 | Shield                          |            |
| Pin 4 | Signal (+)                      |            |
| Pin 5 | Signal (-)                      |            |
| Pin 6 | Control signal or TEDS (option) |            |

## Technical Data acc. to VDI/VDE/DKD 2639

### Reactive Torque Sensor DH-15

|                                                                               |                          |                               |
|-------------------------------------------------------------------------------|--------------------------|-------------------------------|
| Rated torque <b>M<sub>nom</sub></b>                                           | N·m                      | 0.005 ... 20                  |
| Accuracy class                                                                | % M <sub>nom</sub>       | 0.2 (optional 0.1)            |
| Relative repeatability error in unchanged mounting position <b>b'</b>         | % M <sub>nom</sub>       | ±0.02                         |
| Bridge resistance <b>R<sub>Br</sub></b>                                       | Ω                        | 1000 [≥5 N·m; 350]            |
| Rated range of excitation voltage                                             | VDC                      | 2 ... 12                      |
| Electrical connection                                                         |                          | 6-pin series 723 <sup>1</sup> |
| Reference temperature <b>T<sub>ref</sub></b>                                  | °C                       | 23                            |
| Rated temperature range                                                       | °C                       | -5 ... 45                     |
| Operating temperature range                                                   | °C                       | -15 ... 55                    |
| Storage temperature range                                                     | °C                       | -30 ... 95                    |
| Temperature effect on zero signal <b>TK<sub>0</sub></b>                       | % M <sub>nom</sub> /10 K | ±0.2                          |
| Temperature effect on characteristic value <b>TK<sub>C</sub></b>              | % M <sub>nom</sub> /10 K | ±0.1                          |
| Maximum operating torque <b>M<sub>G</sub></b> (static)                        | % M <sub>nom</sub>       | 150                           |
| Torque limit <b>M<sub>max</sub></b> (static)                                  | % M <sub>nom</sub>       | 200 [≤2 N·m; 500]             |
| Breaking torque <b>M<sub>B</sub></b> (static)                                 | % M <sub>nom</sub>       | >300 [≤2 N·m; >800]           |
| Permissible oscillation stress when subjected to torque <b>M<sub>df</sub></b> | % M <sub>nom</sub>       | 70 (peak-to-peak)             |
| Level of protection                                                           |                          | IP50                          |

| Article-No. | Rated Torque [N·m] | Rated Characteristic Value [mV/V] ±0.2 % | Springrate [N·m/rad] | Mass Moment of Inertia [kg·m²] |           | Axial Force Limit [N] | Lateral Force Limit [N] |
|-------------|--------------------|------------------------------------------|----------------------|--------------------------------|-----------|-----------------------|-------------------------|
|             |                    |                                          |                      | Drive Side                     | Test Side |                       |                         |
| 107773      | 0.005              | 0.3                                      | 0.5                  | 6.7E-05                        | 6.2E-07   | 36                    | 0.6                     |
| 107762      | 0.01               | 0.5                                      | 0.5                  | 6.7E-05                        | 6.2E-07   | 36                    | 0.6                     |
| 107653      | 0.02               | 0.5                                      | 3.7                  | 6.7E-05                        | 6.2E-07   | 36                    | 0.6                     |
| 107761      | 0.05               | 0.5                                      | 3.7                  | 6.7E-05                        | 6.2E-07   | 39                    | 0.6                     |
| 107760      | 0.1                | 0.5                                      | 18                   | 6.7E-05                        | 7.6E-07   | 39                    | 0.7                     |
| 100333      | 0.2                | 0.5                                      | 18                   | 6.7E-05                        | 7.6E-07   | 57                    | 1.2                     |
| 100332      | 0.5                | 0.5                                      | 182                  | 6.7E-05                        | 8.0E-07   | 185                   | 2                       |
| 100331      | 1                  | 1                                        | 182                  | 6.7E-05                        | 8.0E-07   | 260                   | 3.2                     |
| 100330      | 2                  | 1                                        | 276                  | 6.7E-05                        | 8.0E-07   | 400                   | 6.5                     |
| 100329      | 5                  | 1                                        | 757                  | 1.4E-04                        | 5.7E-07   | 710                   | 16                      |
| 100328      | 10                 | 1                                        | 2379                 | 1.4E-04                        | 6.1E-07   | 450                   | 35                      |
| 100325      | 20                 | 1                                        | 3913                 | 1.4E-04                        | 6.6E-07   | 1050                  | 68                      |

## Options

| Article-No. | Description                |                          |
|-------------|----------------------------|--------------------------|
| 100933      | Accuracy class             | 0.1 % M <sub>nom</sub>   |
| 100218      | Control signal             | 100 % M <sub>nom</sub>   |
| 100739      | Control signal             | 80 % M <sub>nom</sub>    |
| 106154      | Control signal             | 50 % M <sub>nom</sub>    |
| 113134      | TEDS-standard IEEE 1451.4  |                          |
| 42828       | Extended temperature range | -30 °C...100 °C          |
| 42829       | Extended temperature range | -30 °C...120 °C [≥1 N·m] |

<sup>1</sup> Female cable connector in scope of delivery at first delivery

## Calibrations

| Article-No. | Description                                         |            |
|-------------|-----------------------------------------------------|------------|
| 400676      | Linearity diagram in accordance to factory standard | 25 % steps |
| 400664      | Linearity diagram in accordance to factory standard | 10% steps  |
| 400961      | Proprietary calibration acc. to VDI/VDE 2646        | 3 steps    |
| 400700      | Proprietary calibration acc. to VDI/VDE 2646        | 5 steps    |
| 400688      | Proprietary calibration acc. to VDI/VDE 2646        | 8 steps    |
|             | DAkkS-Calibration / Standard on request             |            |

## Accessories

### Electrical Connection

| Article-No. | Description                                                                                  |
|-------------|----------------------------------------------------------------------------------------------|
| 10301       | Female cable connector 6-pin series 581                                                      |
| 10315       | Female angled connector 6-pin series 682                                                     |
| 10266       | Connection cable, 3 m, with 6-pin female cable connector series 581 and free strands         |
| 10387       | Connection cable angled, 3 m, with 6-pin female angled connector series 682 and free strands |

### Amplifiers

Examples of suitable amplifiers for the torque sensor DH-15:

| LCV                                                                                 | GM 78                                                                              | GM 40                                                                              | GM 80                                                                                | SI                                                                                   |
|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |  |  |  |

Further suitable amplifiers you can find on our homepage under <https://www.lorenz-messtechnik.de/english/products/>.